

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Reg	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
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Total Received Quantity:	641.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,542.85
Total Balance Due Quantity:	0.0000



Diversified Ulbrich
20 Hymus Blvd
PTE. Claire, QC H9R 1C9,
Phone: (514)694-6522 Fax : (514)694-0266
Toll Free: (800)361-5950
SHIP TO:

PACKING LIST

Page: 1

REPRINT

I100351

SOLD TO:
00022279

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SPECIAL INSTRUCTIONS

SHIP JOURNEY FREIGHT COLLECT
BRAD EASTERBROOK
514-447-0242

Contact: CHANTAL LAVOIE

Ship Terms: COLLECT

MTR:Y

Currency	Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS	BOB MESSETT	(613) 632-5200	613) 632-4443	9032072

Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W264477	NET 30 DAYS	COMMON CARRIER	04/19/16	04/21/16	04/21/16

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
20	✓	PC	SSH 304 EXP PAPER 16F x 3/4" x 48" 216 LB / 12 PC 144 LB / 8 PC S/C INCLUDED SHIP JOURNEY FREIGHT COLLECT ACCOUNT#: cul03666 ATTN: BRAD EASTERBROOK 514-447-0242 1 PALETTE	L049761 L050595	W4X9 R7J9 DAS 9 9.88	20 ✓

Sp 16-04-22

Approx Weight: 360.0 LB 04/20/16 13:00:12

Skids: 1

Received by:

Date:

Signature:



740 Imperial Road North

Certificate: 110272 1
Customer: 007040 101

Mail To:
USARIC OF CANADA
USARIC - TOLLING
C/O NAS CANADA, INC.
740 IMPERIAL ROAD NORTH
GUELPH, ON N1K1Z1

Year Order: P005217

NAS order: IN 0220326 01

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z1
Canada

Date: 11/02/2015 Page: 1

Steel: 304/304L

Finish: 2B

Corrosion: ASTM A262/19/190Bend-OR

PRODUCT DESCRIPTION

STAINLESS STEEL COIL, C.E. ANNEALING & PICKLED, UNS 30400/30403
KEL0028-7 & KEL0088-2, 1.4301/1.4307
ASTM A240/15a, A480/14b, A666/15, ASME SA240/13, SA480/13, SA666/13
AMS511H/5513J XXHT, MIL-9-5055D AMS321X CEN (NAS); MIL-9-6063B
NACE MR0175/ISO 15156-3:2009 A, MR0103/07/Q08766D-A X MAG PERM
MIL. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'1 is Free of Mercury Contamination. No weld repair.
MR 1020412004 3.1, BONS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a quality Mgt. Sys. in Conf. w/ISO 9001
Welded & Manufactured in the USA, Mat'1 is DYNAS Compliant

Product ID	Coil #	Shld # Thickness	Width	Height	-----Length-----	Mark	Pieces	Commodity Code
02W4X9 A	02W4X9 A		.0575	48.0000	31.360	COIL	1	

CHEMICAL ANALYSIS

CM(Country of Mfg) ES(grade) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	NI %	NO %	N %	NT %	P %	S %
64X9	US	.0176	18.0800	.4235	1.7790	.3385	.0833	8.0015	.0315	.0010
	908									
	SI %									
										.2875

MECHANICAL PROPERTIES

Product ID#	Coil #	1/4	UTS	20C	YS	20C	1% YS	20C	BLOND	% Hard	TS	TS	TS
02W4X9 A	02W4X9 A	7 T	95.02	46.12	53.06	50.34	85.50	89.50					

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

ABHIJEST BHAVE -

11/06/2015

P205537

004536



P205527

METALLURGICAL TEST REPORT

740 Imperial Road North

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

010047

Certificate: 20706 2
Customer: 007112 001
Mail To: RUSSEL METALS, INC.
C/O METAUX RUSSEL
1300 GRAHAM BELT
BOUCHERVILLE, QC J4B6H5

Ship To: RUSSEL METALS, INC.
C/O METAUX RUSSEL
1300 GRAHAM BELT
BOUCHERVILLE, QC J4B6H5

Date: 1/09/2015 Page: 1
Steel: 304/304L
Finish: 2B

Your Order: M970122260

NAS Order: DS 0006943 05

Corrosion: ASTM A262/02aE; 180Bend-OK

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30400/30403
ASTM A240/13C, A480/13, A666/10; ASME SA240/13, SA480/13, SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13
CHEM ONLY ON FOLLOWING ASME: SA312/13, SA479/13
AMS 5511H/5513J XMRR; MIL-5059D AMD3(X CRN MEAS); MIL-4043B
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; Q00766D-X X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 10204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
NAS Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPAAS Compliant

Product Id	Coil #	Skid #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
04R7J9 BA	04R7J9 BA		.0590	48.0000	10,340	COIL	11	1	

CHEMICAL ANALYSIS

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
R7J9 9-88	US	.0150	18.0595	.4715	1.7825	.2430	.0767	8.0330	.0325	.0010
SI %										
.2930										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d	UTS	20C .2% YS	20C ELONG	% Hard	Tail
		o 1	KSI	KSI	%-2"	RB	Hard
04R7J9 BA	04R7J9 BA	F T	96.99	50.18	47.78	87.00	83.50

Métaux Russel



097041507

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical Dept. Mgr.

ABHIJEET BRAVE

1/09/2015

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304EX0.75-16F
 DATE: 16-04-25

PO / BATCH NO.: P032072 / M134643

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20 sheet
 QUANTITY INSPECTED: 20 sheet
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 16 g.
 THICKNESS RECEIVED: 16 g.
 SHEET SIZE ORDERED: 4'x3'
 SHEET SIZE RECEIVED: 4'x3'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	<u>W429 RT9</u>
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 9 989</u>	SIGNED OFF BY: _____		
DATE: <u>16-04-25</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32072**

Purchase Order Date 4/19/2016 7:56:34 AM

PO Print Date 4/19/2016

Page Number 1 of 2

Order From :
DIVERSIFIED ULBRICH
20 HYMUS BLV
POINTE-CLAIRE, QC H9R 1C9
CA

VC-DIV001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

Contact Name
Vendor Phone 514 694 6522
Ship To Contact
Ship To Phone
Ship Via: Journey Freight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

APR 19 2016

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304EX0.75-16F	Expanded Metal Flat SS	4/22/2016 Yes 4/22/2016		640.00 sf	\$5.16	\$3,302.40

MATERIAL: 304 /316 STAINLESS STEEL EXPANDED METAL
AS PER ASTM F1267 OR MIL-M-17194D
NOTE: DIAMOND MUST RUN ALONG THE 8 FT

Line Total: \$3,302.40

2	71401-45	Procurement Quality Clause	4/22/2016 No 4/22/2016		1.00	\$0.00	\$0.00
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Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

5016-04-22

Note:

4/19/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32072**

Purchase Order Date 4/19/2016 7:56:34 AM

PO Print Date 4/19/2016

Page Number 2 of 2

Order From :

VC-DIV001

DIVERSIFIED ULBRICH
20 HYMUS BLV
POINTE-CLAIRE, QC H9R 1C9
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

514 694 6522

Ship To Contact

Ship To Phone

Ship Via:

Journey Freight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Total: \$0.00

PO Total: \$3,302.40

Handwritten initials: CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 4/19/2016